### PATENT COOPERATION TREATY

### **PCT**

#### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty) (PCT Article 36 and Rule 70)

REC'D	1	2	JAN	2006
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1 1 12						
Applicant's or agent's file reference S-10	FOR FURTHER ACTIO	N	See Form PCT/IPEA/416			
International application No.	International filing date (day/n		Priority date (day/month/yea	r)		
PCT/JP2005/002190	08.02.20	005	09.02.20			
nternational Patent Classification (IPC) or national classification and IPC						
nt.Cl. F17C1/02						
Auraliaant						
Applicant SHOWA DENKO K.K.						
	liminary evamination rer	port established b	y this International Prelimina	ary Examining		
Authority under Article 35 and U	Authority under Article 35 and transmitted to the applicant according to Article 36.					
2 This REPORT consists of a total	of 5 sheets, inc	luding this cover	sheet.			
3. This report is also accompanied						
a. a total of	sheets, as follows:	tura muhi ah haya 1	peen amended and are the bas	is of this report		
sheets of the de	escription, claims and/or dray ontaining rectifications autho	orized by this Auth	ority (see Rule 70.16 and Sec	tion 607 of the		
A Australiania tratizza	Instructions)					
sheets which s	upersede earlier sheets, but v	which this Authorit	ry considers contain an amend as indicated in item 4 of Bo	x No. I and the		
beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.						
2.1						
and/or tables related thereto, in electronic form only, as indicated in the 2-pp						
Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).  4. This report contains indications relating to the following items:						
Box No. I Basis of t	he report					
Box No. II Priority	1 1: 1 Cominion with re	gard to novelty, in	ventive step and industrial app	olicability		
	nnity of invention	gard to novely,				
Sinn 1	Inity of invention I statement under Article 35(2	2) with regard to no	ovelty, inventive step or indust	rial applicability;		
Box No. V Reasoned citations	and explanations supporting	such statement				
1 - md	locuments cited					
Box No. VII Certain o	lefects in the international ap	oplication				
Box No. VIII Certain	observations on the internation	onal application				
Date of submission of the demand		Date of completion	on of this report			
16.06.20	0.5		20.12.2005			
10.00.20						
Name and mailing address of the IPEA	\/JP	Authorized office	er	3N 8929		
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International application No.
PCT/JP2005/002190

Box No. I	В	asis of the report		
1. With	regard t	o the <b>language</b> , this report is based on: ational application in the language in which	it was filed	
Pac. 000		ation of the international application in		, which is the language of a
		on furnished for the purposes of:		
	int	ernational search (Rules 12.3(a) and 23.1(b)	))	
		blication of the international application (Ru		
	in	ernational preliminary examination (Rules 5	55.2(a) and/or 55.3(a))	
furni: and a	shed to	to the <b>elements</b> of the international applicable the receiving Office in response to an invitationnexed to this report):	tion under Article 14 are referred to in	ement sheets which have been this report as "originally filed"
Ø	the inte	rnational application as originally filed/fu	rnished	
	the desc	ription:		
	pages			as originally filed/furnished
1	pages*		received by this Authority on	
l	pages*		received by this Authority on	
	the clair	ms:		•
Respect	Nos.			as originally filed/furnished
	Nos.*		as amended (together with	any statement) under Article 19
	Nos.*			
	Nos.*		received by this Authority on	
	the dra	wings:		
shee	ets/figs			as originally filed/furnished
shee	ets/figs *		received by this Authority on	
shee	ets/figs *		received by this Authority on	
	a sequ	ence listing and/or any related table(s) - se	ee Supplemental Box Relating to Sequ	ence Listing.
3.	The ar	nendments have resulted in the cancellation	on of:	
		the description, pages		
		the claims, Nos.		
ì	***************************************			
		the drawings, sheets/figs		
		the sequence listing (specify):  any table(s) related to sequence listing (specify)	specify):	
4.	This 1	the sequence listing (specify):	specify):	t and listed below had not been
4. [7]	This 1	the sequence listing (specify):  any table(s) related to sequence listing (specify)  eport has been established as if (some of), since they have been considered to go be	the amendments annexed to this report beyond the disclosure as filed, as indi-	t and listed below had not been cated in the Supplemental Box
4.	This made (Rule	the sequence listing (specify):  any table(s) related to sequence listing (specify) and table(specify) are sequenced to sequence listing (specify) and table(specify) and table(specify) and table(specify) and table(specify) and table(specify) are sequenced to sequence listing (specify) and table(specify) are sequenced to sequenced to sequenced to sequence listing (specify) are sequenced to sequenced to sequenced to sequence listing	the amendments annexed to this report beyond the disclosure as filed, as indi-	t and listed below had not beer cated in the Supplemental Box
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4.	This is made (Rule	the sequence listing (specify):  any table(s) related to sequence listing (specify):  eport has been established as if (some of), since they have been considered to go to 70.2(c)).  the description, pages  the claims, Nos.	specify): the amendments annexed to this report one person the disclosure as filed, as indicated the disclosure as filed.	t and listed below had not beer cated in the Supplemental Box
4. [	This made (Rule	the sequence listing (specify):  any table(s) related to sequence listing (specify) and table(specify) and table(s) related to sequence listing (specify) and t	specify):  the amendments annexed to this report peyond the disclosure as filed, as indi	t and listed below had not beer cated in the Supplemental Box

Claims

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

			•		
1.	Statement				
	Novelty (N)	Claims	1-26	YES	
	•	Claims		NO NO	
	Inventive step (IS)	Claims		YES	
	myonore step (=)	Claims	1-26	NO NO	
	Industrial applicability (IA)	Claims	1-26	YES	

#### 2. Citations and explanations(Rule 70.7)

Cited documents in the international search report:

- D1. JP 09-042595 A (TOYODA GOSEI CO. LTD.) 1997.02.14, column 14, column 15, Fig 2, Figs4-6 Family none
- D2.JP 07-243588 A (HINO MOTORS LTD.) 1995.09.19, claim 1, Fig 1 Family none
- D3.JP10-160097 A (BOEING NORTH AMERICAN INC.)1998.06.16, claim 2, Figs1-2 & US 5697511 A & EP 833097 A2 & CN 1184905 A

The subject matters of claims 1, 4-8 and 12 do not involve an inventive step over D1 and D2 for the following reasons.

Although D1 does not disclose the technical feature of the head plates being jointed to the reinforcing member, both the invention of D1 and the invention of D2 are concerned with a pressure vessel liner comprising a tubular tank and head plates.

Therefore, the skilled person in the art would easily conceive the idea of employing the feature of the head plates being jointed to the reinforcing member in D2 to substitute the feature of joint between a tubular trunk and head plates disclosed in D1.

D1 also discloses the feature of the form of outwardly bulging dome and a flat inner surface.

The subject matter of claim 2 does not involve an inventive step over D1 and D2 for the following reasons.

In addition to the explanation of claim 1, the skilled person in the art would therefore regard it as a design procedure to include the feature that the combined length of joints between each of the head plates and the reinforcing member is at least 60% of combined length of portions of the reinforcing member in contact with an inner surface of the head plate.

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Box No. VII Certain defects in the international application
The following defects in the form or contents of the international application have been noted:  The relative term "friction agitation", used in claims3,9,11 and 14 has no well-recognized meaning, thereby rendering the definition of the subject-matter of said claim3,9,11 and 14 unclear.(cf. "friction stir welding")

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#### Supplemental Box

# In case the space in any of the preceding boxes is not sufficient. Continuation of:

The subject matters of claims 3,9,11 and 14 do not involve an inventive step over D1, D2 and D3 for the following reasons.

In addition to the explanation of claim 1, although D1 does not disclose the technical feature of using friction agitation, both the invention of D1 and the invention of D3 are concerned with a pressure vessel liner comprising a tubular tank and head plates, and D3 discloses using friction agitation for making vessels.

Therefore, the skilled person in the art would easily conceive the idea of employing the feature of using friction agitation in D3 to substitute the feature of the joint between a tubular trunk and head plates disclosed in D1.

The subject matters of claims 10,13,15,16 and 17 do not involve an inventive step over D1 and D2 for the following reasons.

In addition to the explanation of claim 1, the technical idea of using forging for making a pressure vessel plate is commonly used art.

And, D1 also discloses the feature of a bore of the plate.

The subject matters of claims 18 and 19 do not involve an inventive step over D1,D2 and D3 for the following reasons. Cf. the explanations of claims 3 and 15

The subject matter of claim 20 does not involve an inventive step over D1 and D2 for the following reasons.

In addition to the explanations of claims 1-7, the technical idea of using a fiber reinforced resin layer for making a pressure vessel plate is commonly used art.

The subject matters of claims 21-26 do not involve an inventive step over D1,D2 and D3 for the following reasons.

In addition to the explanations of claims 1-20, the skilled person in the art would easily conceive the idea of using the pressure vessel according to claim 20 for general uses.